



Model:	Metso Lokotrack LT1213	Serial No.	73137	Date:	3/21/14
Engine	CAT Engine C12	Serial No.	BDL05214	Hours:	Frame: 9269 Engine: 869

# **Machine History**

- Purchased New Metso Lokotrack LT1213 Plant Serial # 73137 3/2006
- Installation Date 3/2006
- Months Owned 96 thru 3/2014
- Months in Operation 63 thru 3/2014 or 66%
- Engine rebuilt 6/2012

# LT1213 Plant Maintenance

# Work Description - Conveyors, Frame, Engine, Impactor, Hydraulics

- Engine Serviced 4/2013
- Replaced side liners 3/2013
- Replaced Tail Pulley, Bearings, and Dirt Hawg 11/2012

## Following Work Done: 6/2012

## MAIN HYDRAULICS

- Visual inspection of all components within machine
- Complete service of hydraulic system
- Pressure testing of the device pumps
- Replacement of all faulty hydraulic hoses
- Applied protective cover on all rub points of the hydraulic hoses
- Repaired leak points (valves and quick couplers)

#### **ENGINE**

- Removal, rebuild and installation of engine at 8380 hrs
- Flushed cooling system
- Flushed radiator, hydraulic, and air cooler

- Complete service of all engine fluids (fuel, oil, and coolant)
- Replaced oil and fuel delivery hoses
- Replaced drive coupling

## MAIN CONVEYOR REPAIRS

- Replaced impact beds on main conveyor
- Replaced all faulty rollers on main conveyor
- Installed new conveyor belt
- Tested all safety switches on machine
- Dry tracked conveyor
- Replaced belt cleaner
- Repaired guarding
- Inspected bearings and drive pulleys
- Greased all bearings and pivot points

## **FEEDER REPAIRS**

- Disassembled and inspected feeders drive mechanism
- Replaced seals in feeder
- Serviced oil and replaced breather
- Cleaned, measured, and inspected springs
- Measured thickness of pan liners
- Inspected drive coupling and test ran

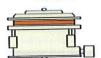
## **IMPACTOR REPAIRS**

- Replaced all worn liners within impactor
- · Filled all voids in breaker plate with weld
- Replaced all breaker plate liners
- Flipped blow bars/hammers
- Cycled and tested impactors hydraulic system
- Replaced safety switch on impactor door
- Repaired safety curtains and chains in feed opening of impactor
- Replaced liners within bypass chute of impactor
- Tested hydraulic drive motor
- Removed bearing caps, inspected, lubricated jack shaft bearings
- · Replaced drive belts



# Crusherfax







Model: Metso Lokotrack LT1213	Serial No. 73137		Date: 3/21/14	
Engine Model - Cat C12	Engine Serial #BDL05214 Engine Arrangement #	191-5394 Hours: F: 9269	Hours: F: 9269 E: 869	
ingine model	Work Order Directive		Month	
		2014	1-3	
Machine Idle		2014	8-12	
Machine Idle		2013		
Minor On Site Repairs - oil changes, plant servicing, clean up, etc			8	
Minor On Site Repairs - oil changes, plant servicing, clean up, etc			6	
Minor On Site Repairs - oil changes, plant servicing, clean up, etc		2013	4	
Replaced Side Liners		2013	3	
Minor On Site Repairs - oil changes, plant sen	vicing, clean up, etc	2013	2	
Machine Idle		2013	1-2	
Prepared Machine for next job - Machine Idle		2012	12	
Minor On Site Repairs - oil changes, plant servicing, clean up, etc		2012	10	
Minor On Site Repairs - oil changes, plant ser	vicing, clean up, etc - Replaced tail pulley, bearings and dirt hawg	2012	8	
Complete Overhaul of Unit, Engine Rebuilt w	ith 8380 Hours on Frame	2012	6	
Minor On Site Repairs - oil changes, plant ser		2012	4	
Prepared Machine for next job - Machine Idle	."	2012	3	
Minor On Site Repairs - oil changes, plant ser	vicing, clean up, etc	2012	2	
Minor On Site Repairs - oil changes, plant ser		2012	12	
Prepared Machine for next job - Machine Idle		2011	11	
Minor On Site Repairs - oil changes, plant servicing, clean up, etc			10	
Minor On Site Repairs - oil changes, plant servicing, clean up, etc		2011	8	
Minor On Site Repairs - oil changes, plant ser		2011	6	
Minor On Site Repairs - oil changes, plant se		2011	4	
Prepared Machine for next job - Machine Idl		2011	3	
Minor On Site Repairs - oil changes, plant se		2011	2	
Minor On Site Repairs - oil changes, plant se		2010	12	
Minor On Site Repairs - oil changes, plant se		2010	10	
Minor On Site Repairs - oil changes, plant se		2010	8	
Minor On Site Repairs - oil changes, plant se		2010	6	
Minor On Site Repairs - oil changes, plant se		2010	4	
Minor On Site Repairs - oil changes, plant se		2010	2	
Minor On Site Repairs - oil changes, plant se		2009	12	
Minor On Site Repairs - oil changes, plant se		2009	10	
Minor On Site Repairs - oil changes, plant se		2009	8	
Minor On Site Repairs - oil changes, plant se		2009	6	
Minor On Site Repairs - oil changes, plant se		2009	4	
Minor On Site Repairs - oil changes, plant se		2009	2	
25 X 1 X 1 X 1 X 1 X 1 X 1 X 1 X 1 X 1 X	Minor On Site Repairs - oil changes, plant servicing, clean up, etc		12	
Minor On Site Repairs - oil changes, plant servicing, clean up, etc			10	
Minor On Site Repairs - oil changes, plant so	2008	8		
Minor On Site Repairs - oil changes, plant s		2008	6	
Minor On Site Repairs - oil changes, plant s		2008	4	

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Minor On Site Repairs - oil changes, plant servicing, clean up, etc	2008	2
Minor On Site Repairs - oil changes, plant servicing, clean up, etc	2007	12
Minor On Site Repairs - oil changes, plant servicing, clean up, etc	2007	10
Minor On Site Repairs - oil changes, plant servicing, clean up, etc	2007	8
Minor On Site Repairs - oil changes, plant servicing, clean up, etc	2007	6
Minor On Site Repairs - oil changes, plant servicing, clean up, etc	2007	4
Minor On Site Repairs - oil changes, plant servicing, clean up, etc	2007	2
Minor On Site Repairs - oil changes, plant servicing, clean up, etc	2006	12
Minor On Site Repairs - oil changes, plant servicing, clean up, etc	2006	10
Minor On Site Repairs - oil changes, plant servicing, clean up, etc	2006	8
Minor On Site Repairs - oil changes, plant servicing, clean up, etc	2006	6
Minor On Site Repairs - oil changes, plant servicing, clean up, etc	2006	4
Machine Start Up	2006	3
Purchased Machine	2006	3